### 2018 HR / HW Crop Quality Report

# 2018 HARD WHITE—TORTILLA QUALITY

	Patv	vin 515	Patwin 515 HP		
WHEAT	Sacramento Valley	San Joaquin Valley	Sacramento Valley		
DOUGH EVALUATION					
Absorption (%)	57.7	58.3	58.8		
Mix Time (min)	5.3	5.3	5.5		
Smoothness (1-5)	2	2	2		
Softness (1-5)	2	2	2		
Extensibility (1-5)	4	4	4		
Force to Extend (1-5)	2	2	2		
Press Rating (1-5)	2	2	2		
TORTILLA EVALUATION					
Moisture (%)	31.0	31.7	30.9		
Weight (g)	38.0	37.4	37.4		
Diameter (mm)	188.4	194.5	188.9		
Thickness (mm)	2.1	2.0	2.1		
Sp. Volume (cm³)	1.6	1.6	1.5		
Lightness (L-value)	84.4	85.3	85.7		
TEXTURE PROFILE					
DAY 1					
Force (N)	5.7	5.7	5.8		
Distance (mm)	19.9	19.2	18.7		
Work (N.mm)	84.4	81.8	81.3		
Day 16					
Force (N)	6.0	5.8	5.7		
Distance (mm)	12.4	11.2	11.9		
Work (N.mm)	62.4	46.8	48.9		
ROLLABILITY SCORES					
Day 1	5	5	5		
Day 16	4	4	4		
Diameter (mm)	188.4	194.5	188.9		
Rating	Good	Good	Good		

#### INTERPRETATION OF RESULTS

Smoothness (1-5): 1 = Smooth, 5 = very rough; Softness (1-5): 1 = very soft, 5 = very hard; Force to extend (1-5): 1 = less force, 5 = extreme force; Extensibility (1-5): 1 = less force, 5 = extreme force

Force, distance, and work is related to tortilla rollability. Tortilla that has good rollability is less prone to break when rolled. Tortilla with high force (N), distance, and work correlates well with good tortilla quality.

Diameter ≥ 165 mm is preferred, L-value is positively correlated with opacity.

Rollability Scores: 1 = easily break when rolled, 5 = no breaking when rolled

Good = rollability score > 3 on day 16, ≥165 mm; Fair = rollability score > 3 on day 16, 157-164 mm; Poor = rollability score < 3 on day 16, any diameter

## 2018 HR / HW Crop Quality Report

# 2018 HARD RED—TORTILLA QUALITY

	Summit 515 San		WB 9229 San		WB 9350 San	Cal Rojo	Joaquin Oro
WHEAT	Sacramento Valley	Joaquin Valley	Sacramento Valley	Joaquin Valley	Joaquin Valley	Sacramento Valley	San Joaquin Valley
DOUGH EVALUATION	valley	valley	valley	valley	valley	valley	valley
Absorption (%)	59.1	58.6	60.0	61.0	56.8	53.9	61.2
Mix Time (min)	5.9	6.2	7.3	7.5	10.0	7.0	5.9
Smoothness (1-5)	2	2	3	4	5	3	2
Softness (1-5)	2	2	4	4	4	3	2
Extensibility (1-5)	3	3	2	3	2	2	3
Force to Extend (1-5)	2	2	3	4	4	3	2
Press Rating (1-5)	2	2	3	3	4	3	3
TORTILLA EVALUATION		2	3	J	7	J	3
Moisture (%)	32.9	32.5	32.5	32.4	29.0	29.2	33.4
Weight (g)	36.9	37.4	37.8	37.3	39.0	38.1	36.2
Diameter (mm)	191.6	190.6	181.1	192.8	182.6	172.2	193.9
Thickness (mm)	1.8	1.8	2.0	1.8	1.9	2.3	1.6
Sp. Volume (cm <sup>3</sup> )	1.4	1.4	1.4	1.4	1.2	1.4	1.3
Lightness (L-value)	83.0	83.6	81.5	82.9	83.8	83.5	83.0
TEXTURE PROFILE	00.0	00.0	0 1.0	02.7	00.0	00.0	00.0
DAY 1							
Force (N)	7.2	6.5	7.4	7.0	9.2	8.0	7.4
Distance (mm)	21.0	18.8	24.4	24.8	25.1	20.9	23.3
Work (N.mm)	101.8	86.5	141.2	131.8	168.2	121.0	121.4
Day 16	c 4	<b>F</b> 0	6.5	6.0	0.4	6.5	6.4
Force (N)	6.1	5.9	6.7	6.0	8.4	6.7	6.4
Distance (mm)	10.8	10.7	14.1	11.8	12.5	14.2	11.4
Work (N.mm)	52.4	48.9	78.7	55.0	74.1	72.5	50.3
ROLLABILITY SCORES	_	_	_	_	_	_	_
Day 1	5	5 5	5 5	5 5	5	5 5	5 5
Day 16	5 191.6	5 190.6	5 181.1	5 192.8	5 182.6	5 172.2	5 193.9
Diameter (mm) Rating							
Kaulig	Good	Good	Good	Good	Good	Good	Good

### INTERPRETATION OF RESULTS

Smoothness (1-5): 1 = Smooth, 5 = very rough; Softness (1-5): 1 = very soft, 5 = very hard; Force to extend (1-5): 1 = less force, 5 = extends readily; Press Rating (1-5): 1 = less force, 5 = extreme force

Force, distance, and work is related to tortilla rollability. Tortilla that has good rollability is less prone to break when rolled. Tortilla with high force (N), distance, and work correlates well with good tortilla quality.

Diameter ≥ 165 mm is preferred, L-value is positively correlated with opacity.

Rollability Scores: 1 = easily break when rolled, 5 = no breaking when rolled

Good = rollability score > 3 on day 16, ≥165 mm; Fair = rollability score > 3 on day 16, 157-164 mm; Poor = rollability score < 3 on day 16, any diameter